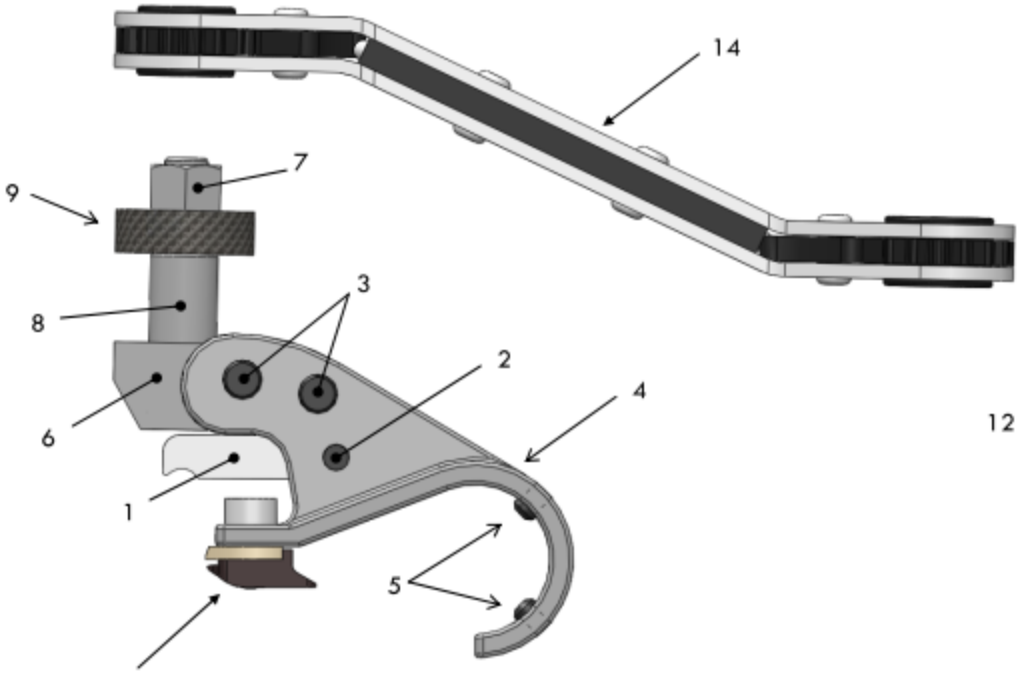
Repair Parts & Assembly

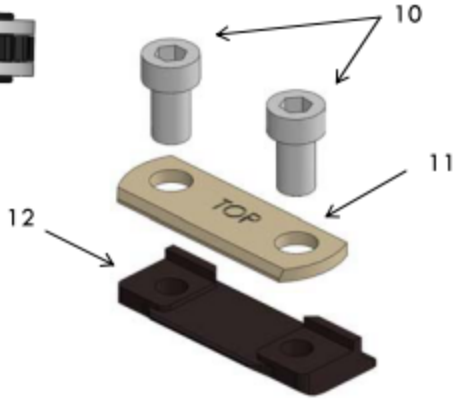
BAND-IT®

J05069 Heavy Duty Adapter



See Exploded View

* J93099 Exploded View



*NOTE: Replacement cutter blade kit design may vary.

Notes:

To assist in removing threaded parts, apply heat to soften locking compound.

When connecting item 9 (knob) or item 7 (nut) to item 8 (screw), clean threads (male and female) of foreign matter, then apply one drop of medium strength locking compound (Loctite 242 or equivalent) onto male thread and connect parts together.

Periodically check item 10 (screw) for tension. Loosened screws may result in assembly breakage.

Operating Tip: Keep the bolts tight (8-14 ft-lbs.). A loose bolt may cause cracking or premature wear of the cutter blade and/or backing plate. This could result in improper clamp tensioning, locking, and cutting.

Operating Tip: Keep the leading edges of the cutter blade and backing plate free of metal shavings. Metal shavings will result in clamp tail gouging during tensioning. **Clean and hone the leading edges by hand. Do not use power tools. Honing should polish surfaces, not remove material.**

J050 Heavy Duty Adapter, Repair Parts List			
Band-It Part No.	Item #	Description	Qty.
J00587	1	Shear Hook (Design may vary)	1
J00987	2	Pin, Grooved	1
J05187	3	Pin, Grooved	2
	4	Body	1
	5	Socket Head Screw	2
J06787	6	Screw Block	1
J06887	7	Hex Nut	1
	8	Jr. Adapter Screw	1
	9	Knob	1
J93099	10	Screw, Special	2
	11	Backing Plate	1
	12	Cutter Blade	1
	13	Hex Key, 3/16" (not shown)	1
J11985	14	Ratchet Wrench	1
J01387	15	Hex Key, 3/16" (not shown)	1

Refer to website for warranty information: http://www.band-it-idex.com/warranty.html

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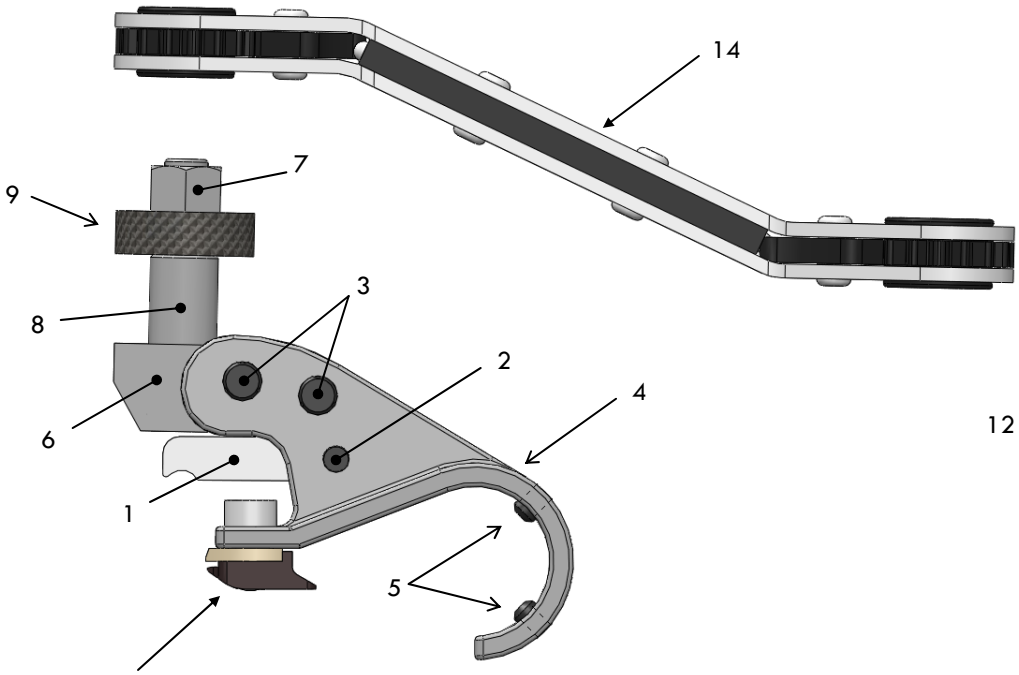

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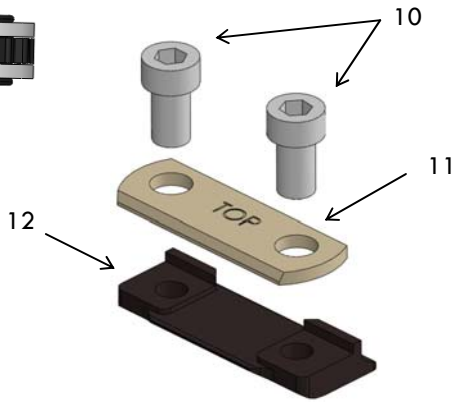

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